



A-65 Accelerator

Epoxy Additive

General Properties

A liquid stir-in additive which is designed to initiate the chemical reaction and advance the cure time of two component epoxies at temperatures as low as 5°C (41°F). A-65 will accelerate the cure time at low temperature but can reduce pot life dramatically. Do not use at temperatures above 25°C (77°F).

Recommended Uses

For use as a low temperature accelerator for most two component polyamide cured epoxies.

Product Information

GENERIC TYPE
Amine

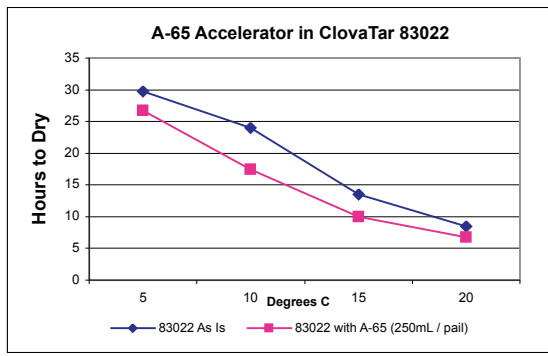
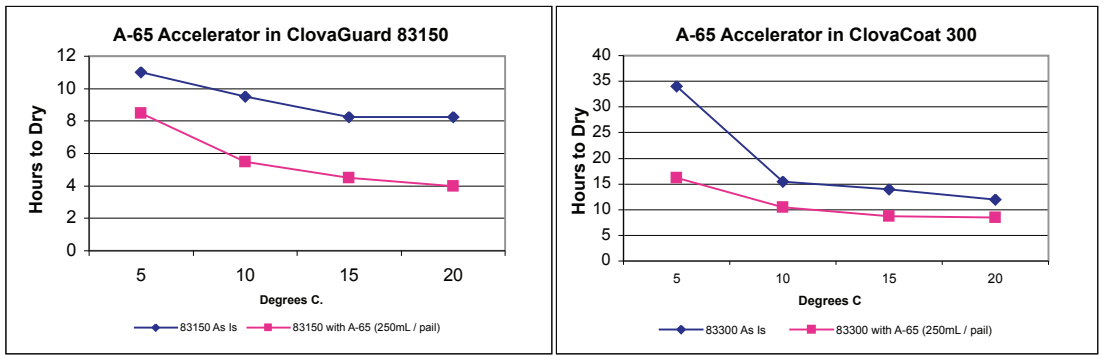
AVERAGE WEIGHT SOLIDS
100%

COLOR
Water White

POT LIFE
See chart

AVERAGE VOLUME SOLIDS
100%

Typical Performance



Limitations

A-65

Do not use at temperatures less than 5°C (41°F) or greater than 25°C (77°F)

Mixing Instructions

The maximum level of A-65 to be used is 250 mL / mixed 5 gallon pail or 50 mL (2 fl oz) / mixed gallon. **Do not exceed this amount.**

Storage and Handling

FLASH POINT	24°C (PMCC Method)
PRODUCT WEIGHT	8.00 lbs/gal (container extra)
STORAGE	(Store only at temperatures above 10°C)
PACKAGE SIZE	250 ml cans

Some package sizes or colors may be by special order only. Please check with your Cloverdale Representative when ordering.

Safety Precautions

This product is for industrial use only. Refer to Material Safety Data Sheet for proper health and safety information.

Warranty Disclaimer

Cloverdale Paint manufactures quality products. In the event that this product is defective or in any way unsuitable for the application for which it is sold, Cloverdale Paint Inc. will replace the product free of charge. The warranty provided by this data sheet is the only warranty or guarantee of quality made in respect of this product by Cloverdale Paint Inc. By purchasing this product the customer accepts this warranty in lieu of all others, and waives all claims to any other remedy arising from any warranty or guarantee of quality, whether such warranty or guarantee of quality was made expressly to the customer or implied by any applicable law.

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Cloverdale Paint Inc.
6950 King George Highway, Surrey, British Columbia, Canada V3W 4Z1
Web Site: www.cloverdalepaint.com Email: helpdesk@cloverdalepaint.com
Phone: 604 596 6261 Fax: 604 597 2677

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